



Evolutionary Algorithms and its applications

Heinrich Braun
BA Karlsruhe



Overview

- Introduction
- Overview Optimization Methods
- Evolutionary Algorithms

Optimization in Supply Chain Management

- **Supply Chain Management:** Set of approaches utilized
 - to integrate suppliers, manufactures, warehouses and stores
 - so that merchandise is produced and distributed
 - with the correct quantity
 - to/from the correct locations
 - at the correct time
 - in order to minimize cost while satisfying service level requirements
- **Prerequisite: Integrated Supply Chain Model**



Supplier
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Plant



DC



Customer

Evolutionary Algorithms and its application

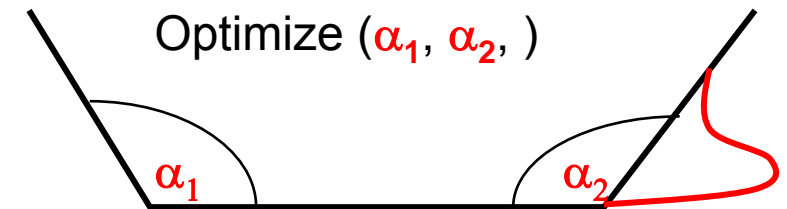
Introduction: Nature versus Engineers

- Typical Engineering Approach for Optimization
 - Specify
 - Model of the real world problem
 - Objective Function for evaluating alternative solutions
 - Optimize the free parameters of the model

- Typical Failure
 - Model is simple enough to optimize
 - But too simple for good solutions

- Mind the difference
 - Engineers model with simple geometric: Straight lines, circles
 - Nature is not so simple minded!!

Ship Design



Natural Design by famous Designer Colani (Karlsruhe)



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Evolutionary Algorithms and its application

Natural Design by famous Designer Colani (Karlsruhe)



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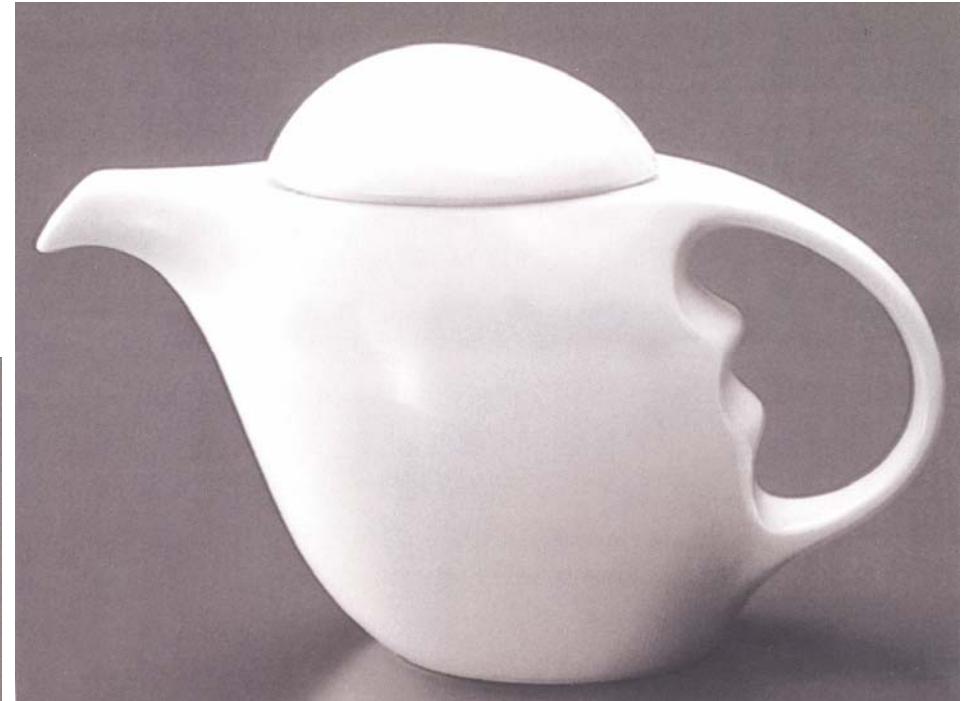
Evolutionary Algorithms and its application



Natural Design by famous Designer Colani (Karlsruhe)



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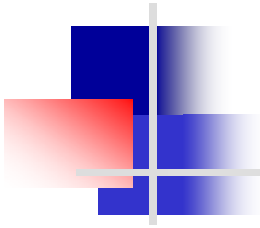


Evolutionary Algorithms and its application

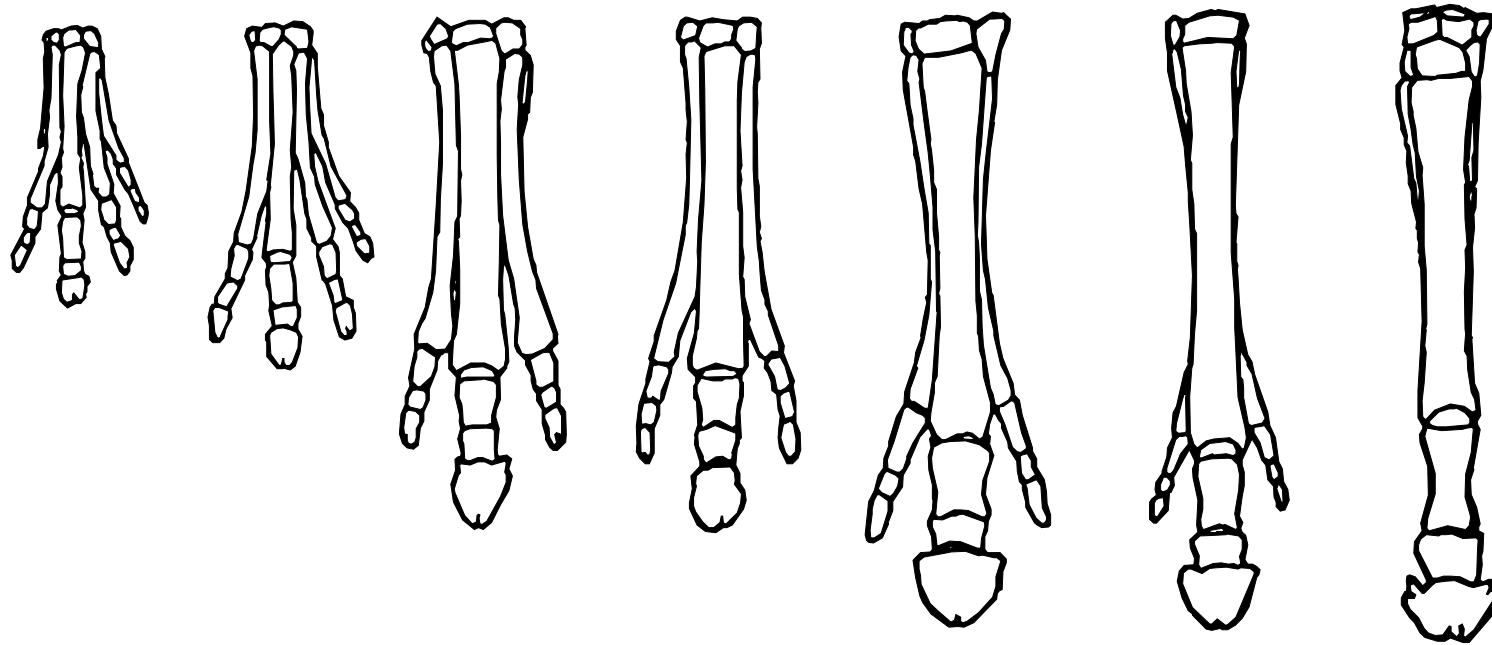


Natural Design by famous Designer Colani (Karlsruhe)



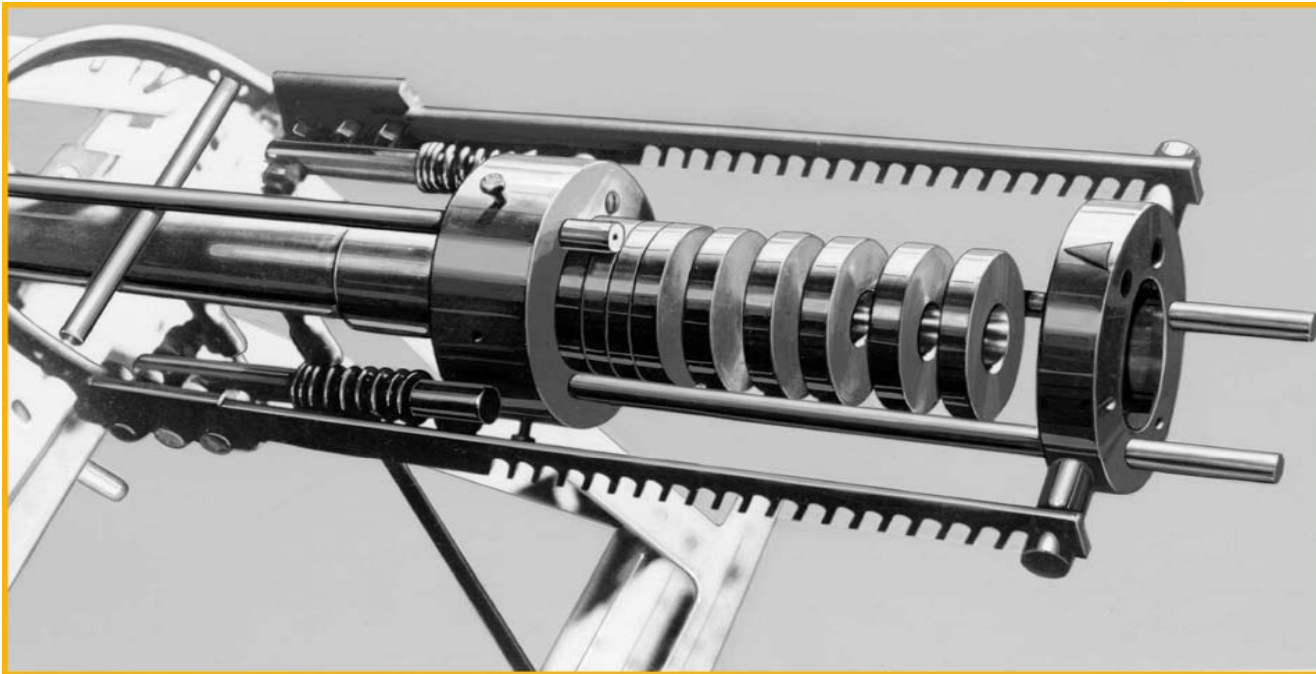


Evolution of the horse foot



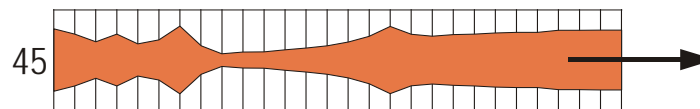
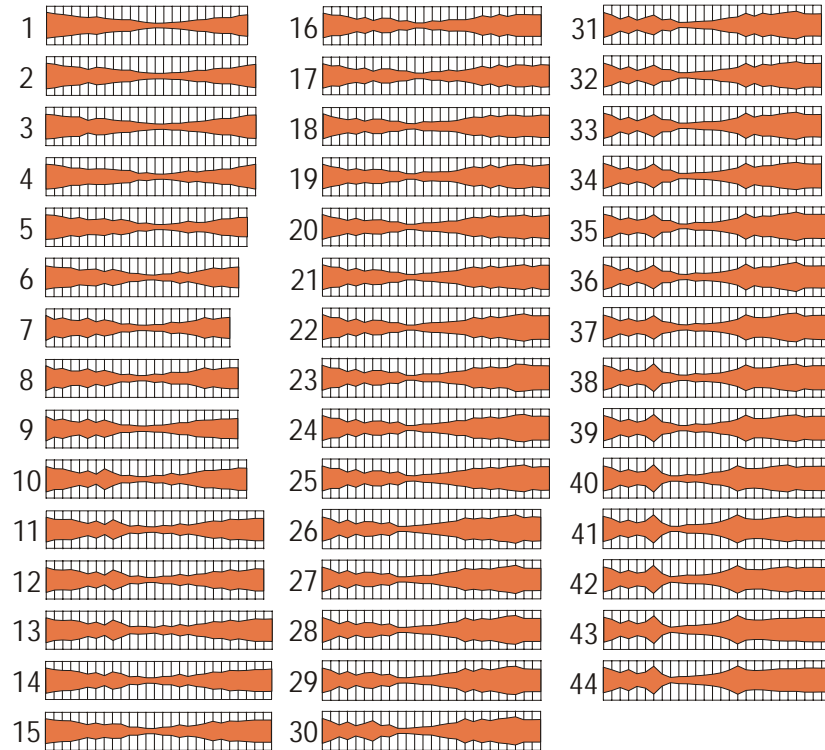
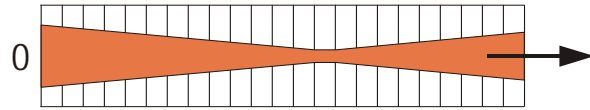
From Eohippus to Equus (60 Millionen Years)

Evolution of a water steam pipe in 1965

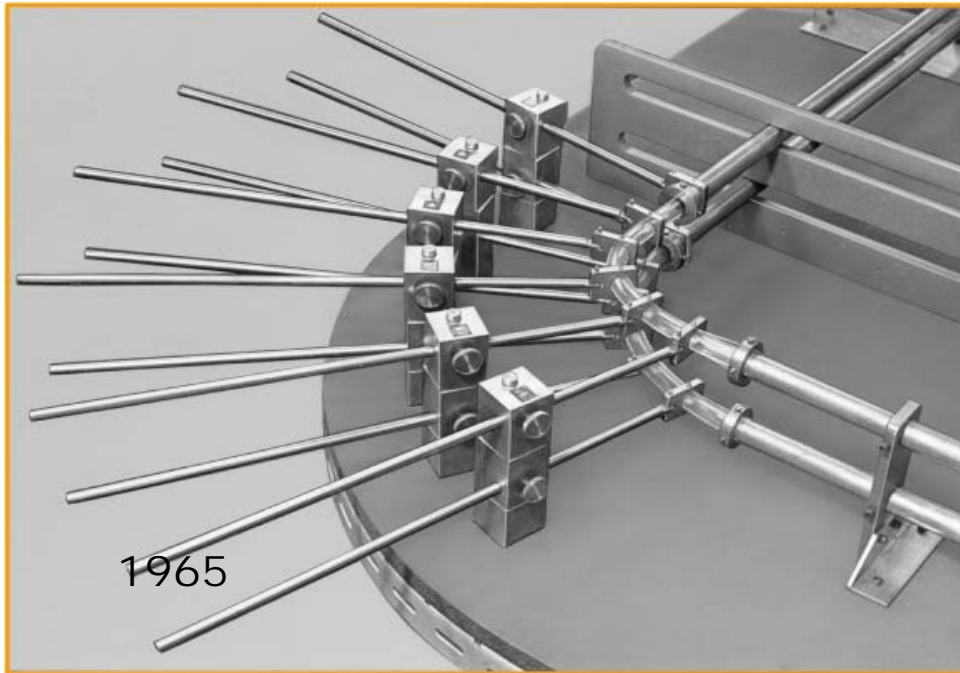


by Schwefel

Evolution of a steam pipe in 1965

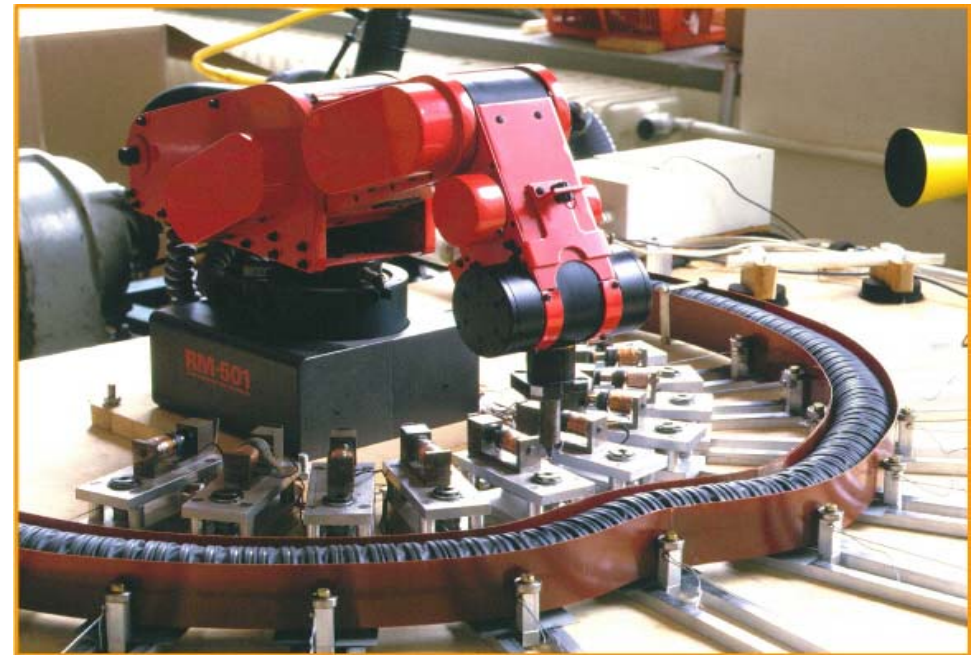


Evolution of a curvature by Rechenberg



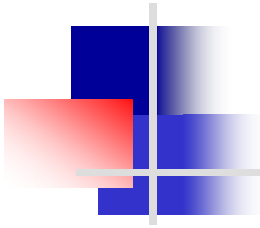
Manuel Adjustments

-> 6 hand driven contrals

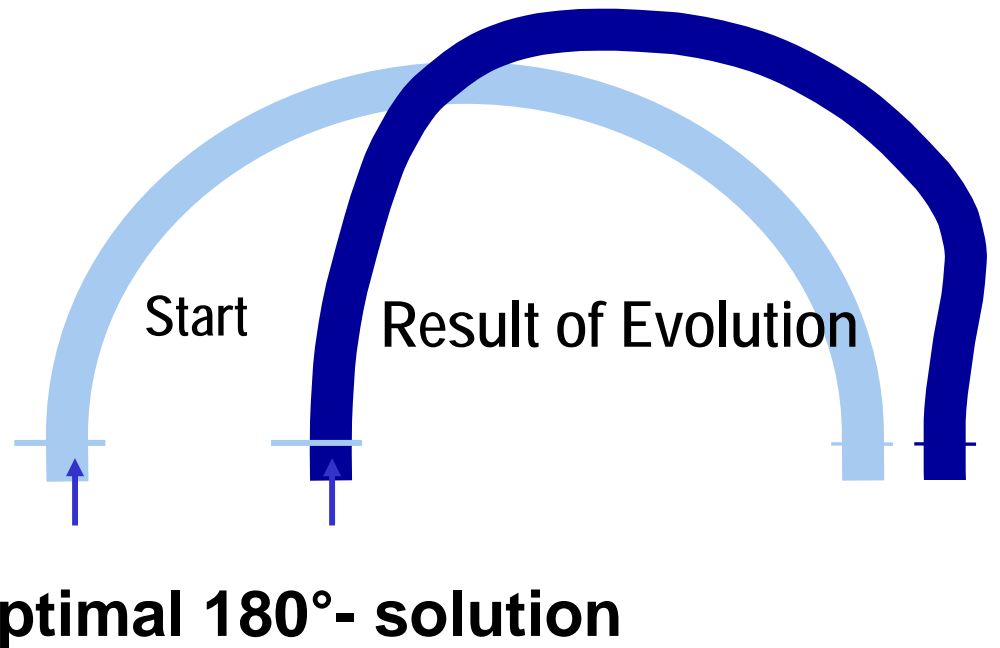
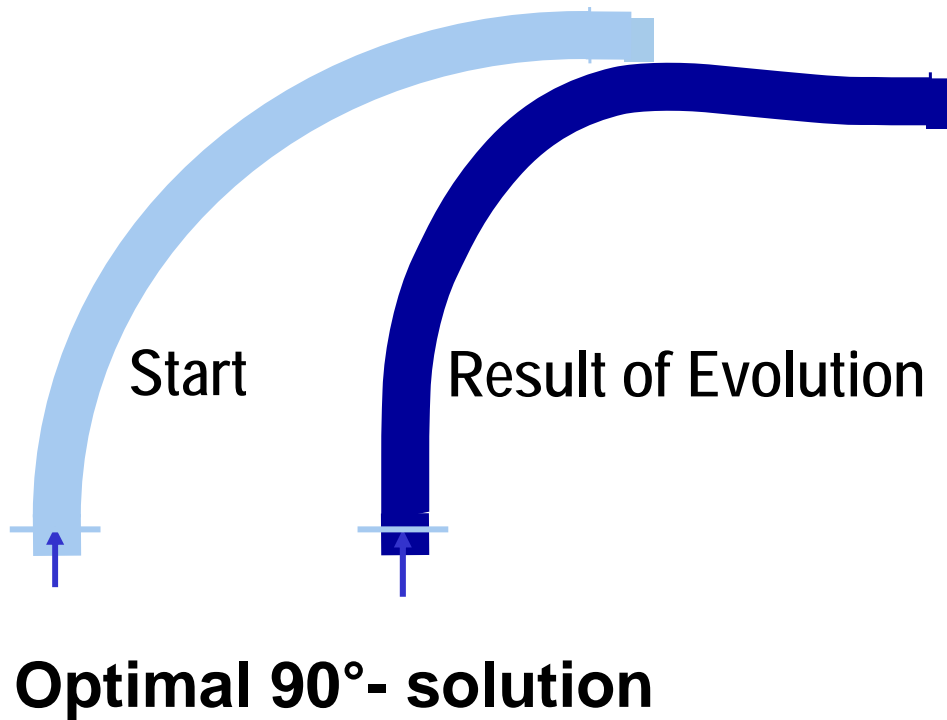


Automatic Adjustments

-> 10 robot driven controls



Evolution of a curvature by Rechenberg





Optimization Methods

- Local Search

- Deterministic

- Hill Climbing
- Gradient Descent
- Tabu Search

- Probabilistic

- Simulated Annealing
- Iterated local Search

- Global Search

- Deterministic

- Linear Optimization
- Branch&Bound, Divide&Conquer
- Dynamic Programming

- Probabilistic

- Genetic algorithms
- Evolution Strategies

model too simple

exponential time

Production Planning

■ Decision Variables

- x_A = lot size for product A $\in \mathbb{R}^+$
- x_B = lot size for product B $\in \mathbb{R}^+$

■ Objective Function

- Maximize $200x_A + 400x_B$ — **Profit**

■ Constraints

- Assembling: $4x_A + 6x_B \leq 120$
- Painting: $2x_A + 6x_B \leq 72$

Resource consumption

Resource capacity

Problem

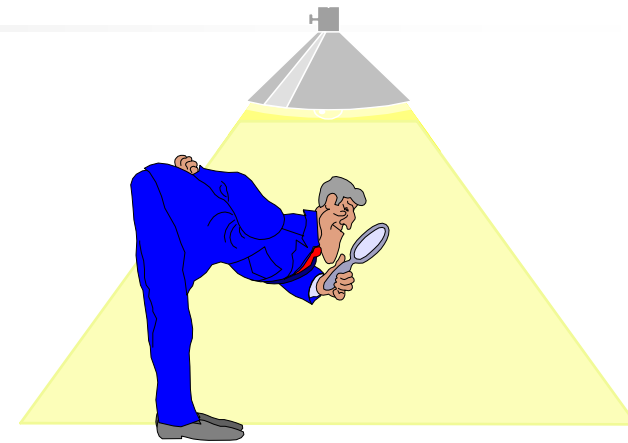
Linear model (objective function, constraints)

Integer solutions are NP-hard \rightarrow Branch&Bound

Classic Operations Research

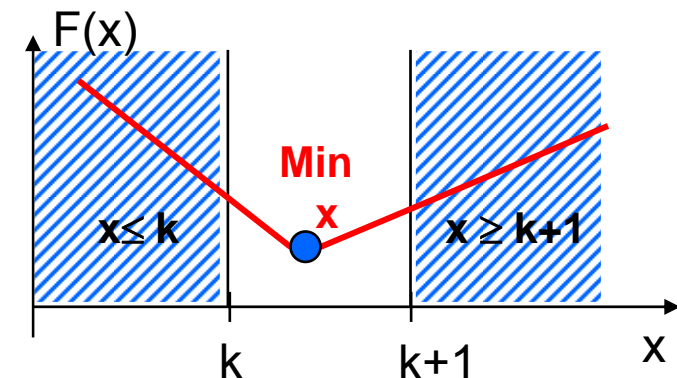
■ Linear Model

- Linear objective function
- Linear constraint
- Efficient algorithms (**Simplex Algorithm**)

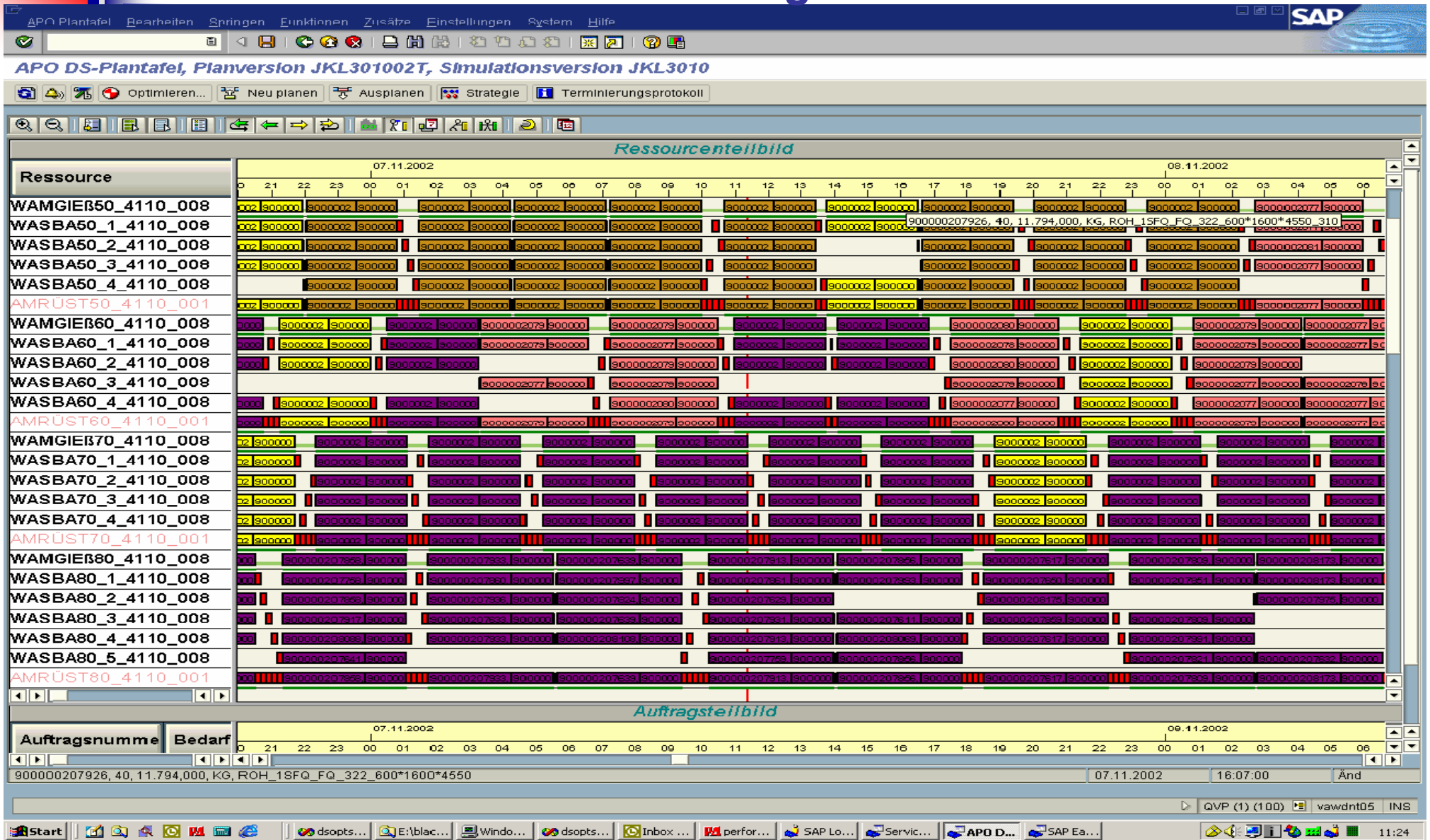


■ Complex: modelling “integer” variables

- Optimize by relaxation
 - neglecting „integer“ constraint
 - Search optimum in both branches
- ▶ **Branch&Bound method**
- NP-hard



Detailed Production Planning





Knapsack Problem

- **Decision Variables**

- $x_i \in \{0,1\}$
- $x_i = 1 \Leftrightarrow$ take object i

- **Objective Function**

- Maximize $120x_1 + 175x_2 + 200x_3 + 150x_4 + 30x_5 + 60x_6$

- **Constraint**

- Limitation $20x_1 + 35x_2 + 50x_3 + 50x_4 + 15x_5 + 60x_6 \leq 100$



Truck Load Building

■ Decision Variables

- $x_i \in \{0,1\}$
- $x_i = 1 \Leftrightarrow$ load order i on the truck

■ Objective function

- Maximize $10 x_1 + 20x_2 + 50 x_3 + 200 x_4 + 150 x_5 + 250 x_6 + 150 x_7$

■ Constraints

- Weight $0,4 x_1 + 0,7x_2 + 0,2 x_3 + 2 x_4 + 2 x_5 + x_6 + 3 x_7 \leq 5$
- Volumen $0,4 x_1 + 0,2 x_2 + 3 x_3 + 4 x_4 + 3 x_5 + 5_6 + 0,9 x_7 \leq 5$



Truck Load Building = Multidimensional Knapsack Problem

■ Decision Variables

- $x_i \in \{0, 1\}$
- $x_i = 1 \Leftrightarrow$ load order i on the truck

■ Objective function

- Maximize $\sum_i w_i x_i$

■ Constraints

- Weight $\sum_i G_i x_i \leq G$
- Volumen $\sum_i V_i x_i \leq V$



Optimization Methods

- Local Search

- Deterministic

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- Gradient Descent
- Tabu Search

- Probabilistic

- Simulated Annealing
- Iterated local Search

- Global Search

- Deterministic

- Linear Optimization ✓
- Branch&Bound, Divide&Conquer ✓
- Dynamic Programming

- Probabilistic

- Genetic algorithms
- Evolution Strategies

Gradient Descent

$$\text{gradient } f(x) = \left(\frac{\partial f(x)}{\partial x_1}, \frac{\partial f(x)}{\partial x_2}, \dots, \frac{\partial f(x)}{\partial x_n} \right)$$

- **Initialization**

$X := \text{random solution}$

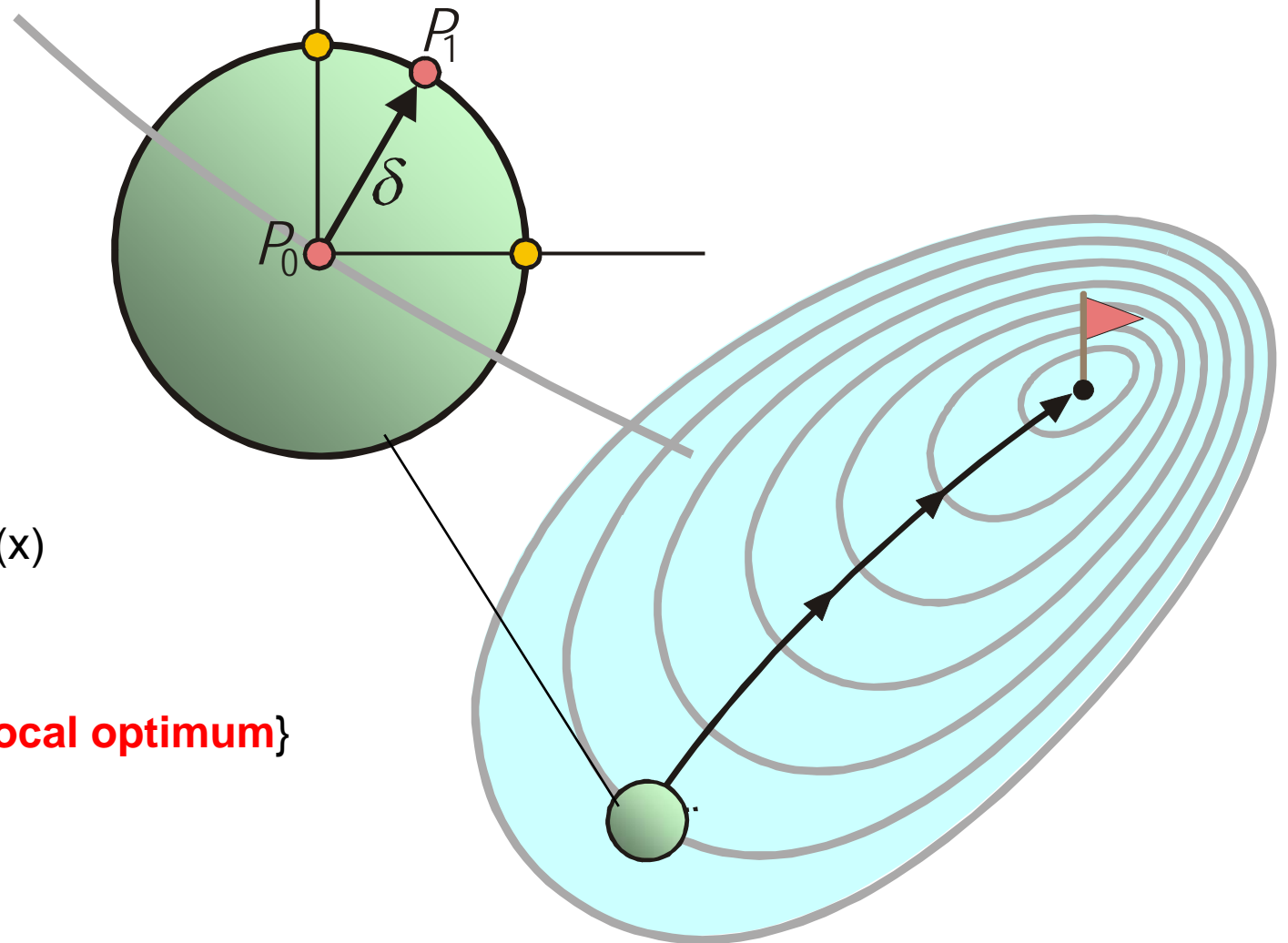
- **Improvement Loop**

$X' := X + \delta * \text{gradient } f(x)$

If $f(X') < f(X)$

Then $X := X'$

Else Stop {**local optimum**}



Hill Climbing

- **Initialization**

$X :=$ random solution

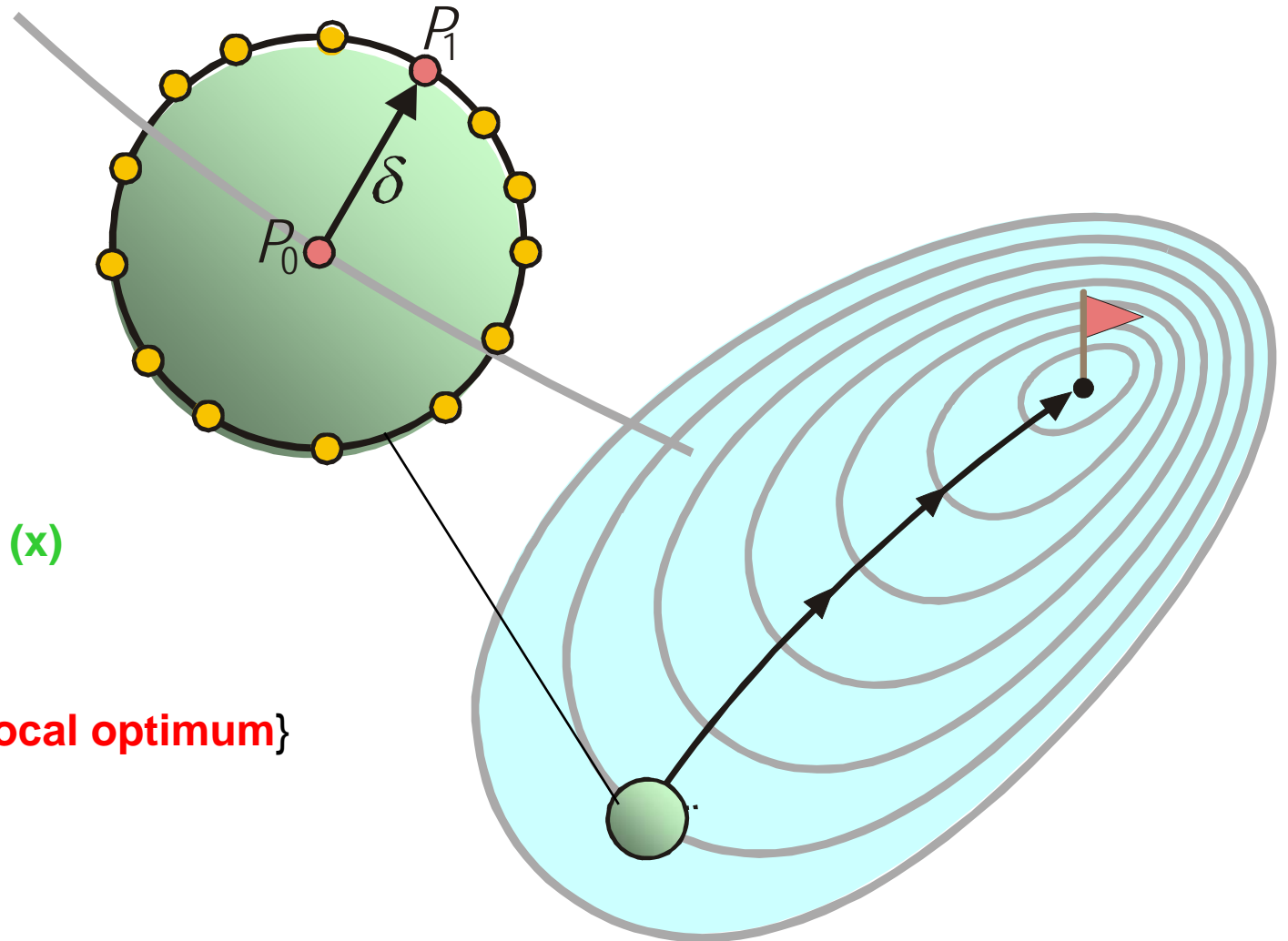
- **Improvement Loop**

$X' :=$ **Best of Neighbor (x)**

If $f(X') < f(X)$

Then $X := X'$

Else Stop {**local optimum**}



Probabilistic Hill Climbing

- **Initialization**

$X :=$ random solution

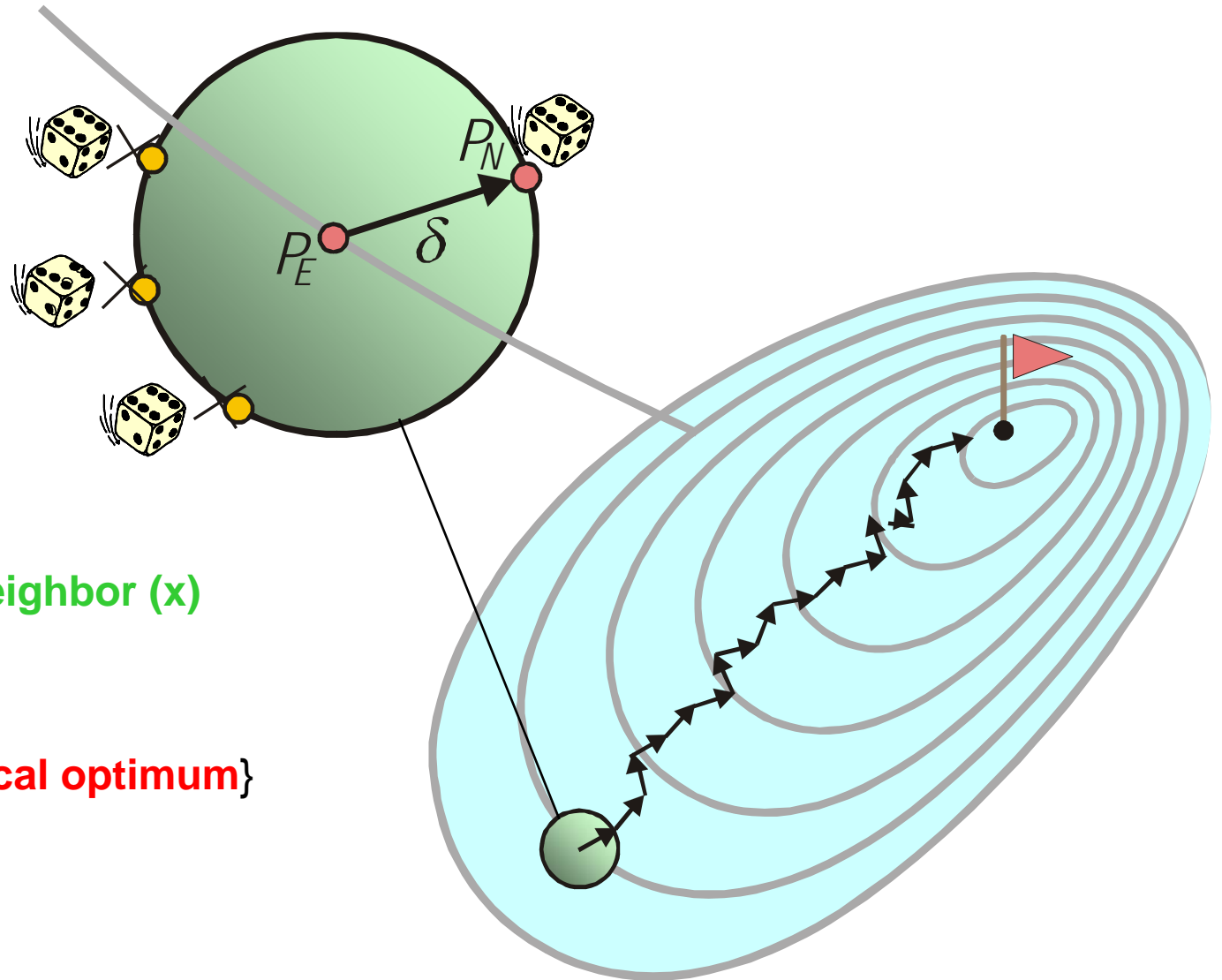
- **Improvement Loop**

$X' :=$ **Best of random Neighbor (x)**

If $f(X') < f(X)$

Then $X := X'$

Else Stop **{local optimum}**



Iterated Local Search

- Iterate until time out:

- Initialization

$X :=$ random solution

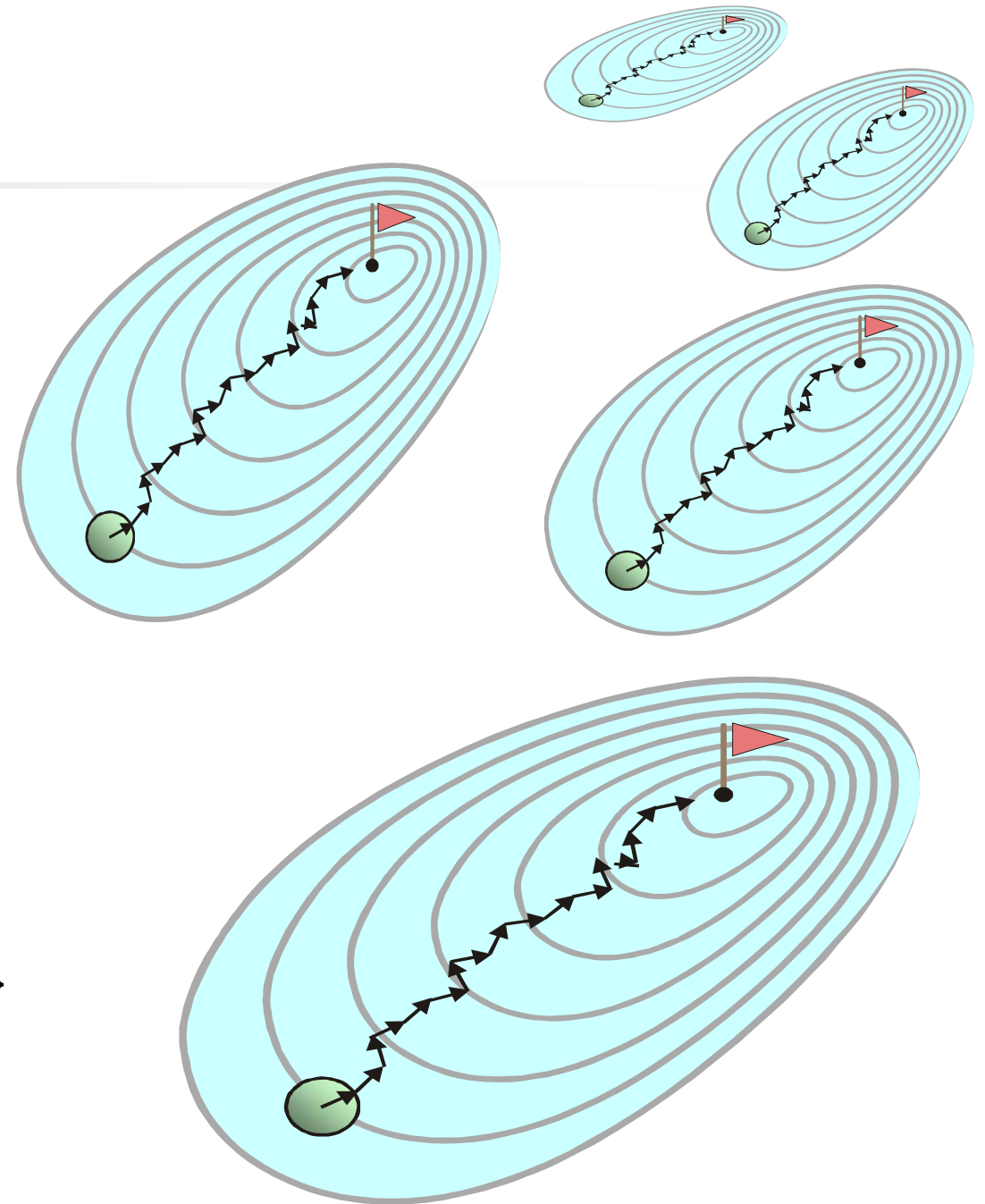
- Improvement Loop

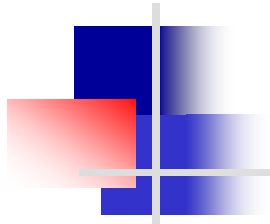
$X' :=$ Best of random Neighbor (x)

If $f(X') < f(X)$

Then $X := X'$

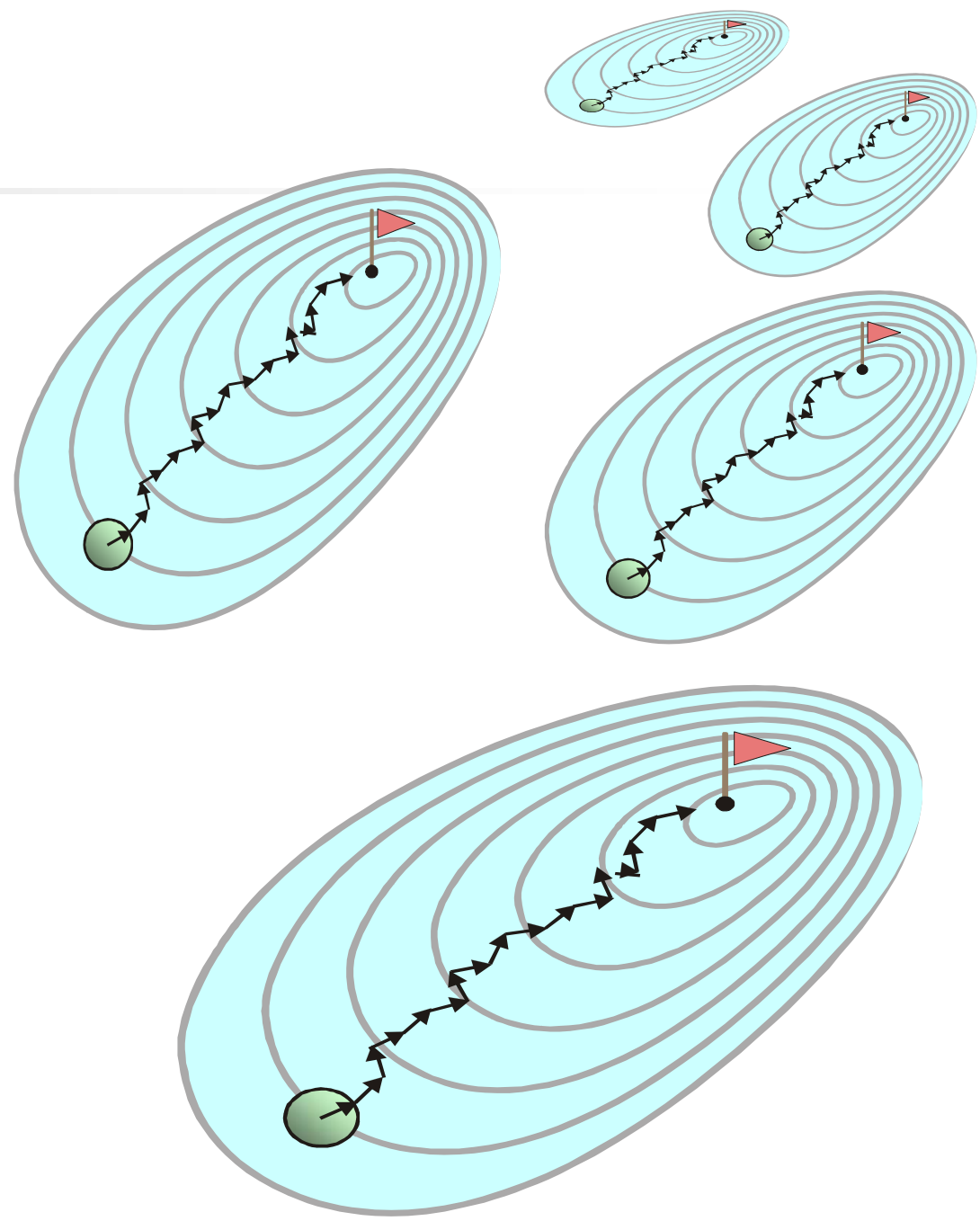
Else Stop {local optimum}





Evolution

- Iterate until time out:
- Initialization Population P
P := random solutions
- Improvement Loop
Generate **offsprings** (P)
P := **select best** of offsprings (P)
„survival of the fittest“





Optimization Methods

- Local Search

- Deterministic

- Hill Climbing ✓
- Gradient Descent ✓
- Tabu Search

- Probabilistic

- Simulated Annealing
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- Global Search

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- Dynamic Programming

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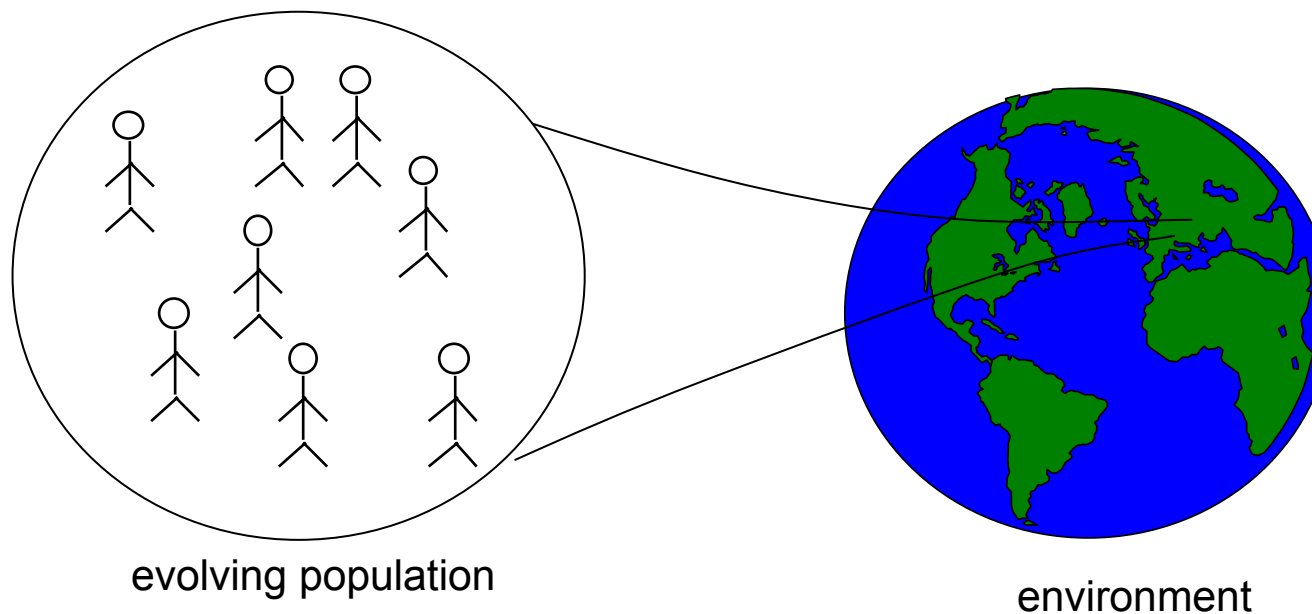
- **Genetic algorithms**
- **Evolution Strategies**

Inspiration from nature

Darwin's principle of natural evolution:

survival of the fittest

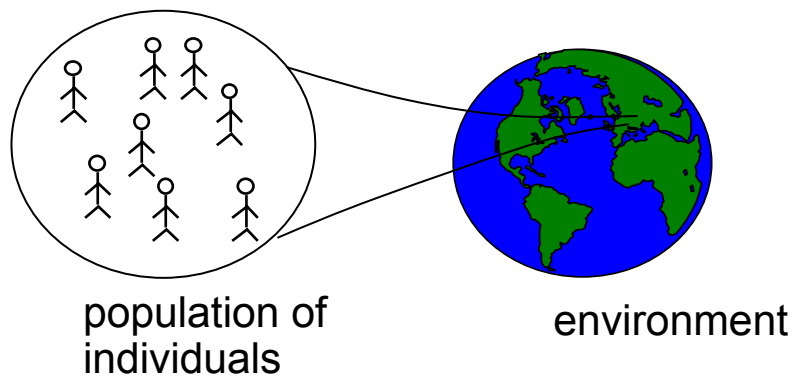
in populations of individuals (plants, animals), the better the individual is adapted to the environment, the higher its chance for survival and reproduction.



Analogies

Natural evolution

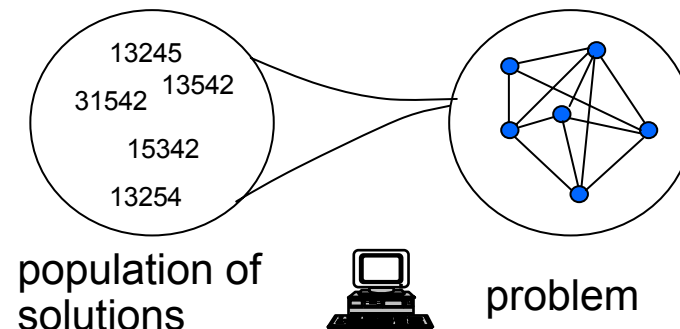
- individual
- environment
- fitness/how well adapted
- survival of the fittest
- mutation
- crossover



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Evolutionary algorithms

- potential solution
- problem
- cost/quality of solution
- good solutions are kept
- small, random perturbations
- recombination of partial solutions



Evolutionary Algorithms and its application

29



How are new individuals created?

- by **sexual reproduction**, i.e.
 - two individuals are selected (randomly, or actively through competition etc.,...),
 - a new individual is created based on the two parent's genetic material (recombination/crossover)
- by **mutation**, i.e. random change of
 - specific genes
 - the structure of chromosomes



Important principles in evolution

- **Exploration: Increase** diversity by
 - sexual reproduction (recombination/crossover)
 - mutation
- **Exploitation: Reduce** diversity by
 - selecting good parents
 - survival of the fittest



Major design decisions

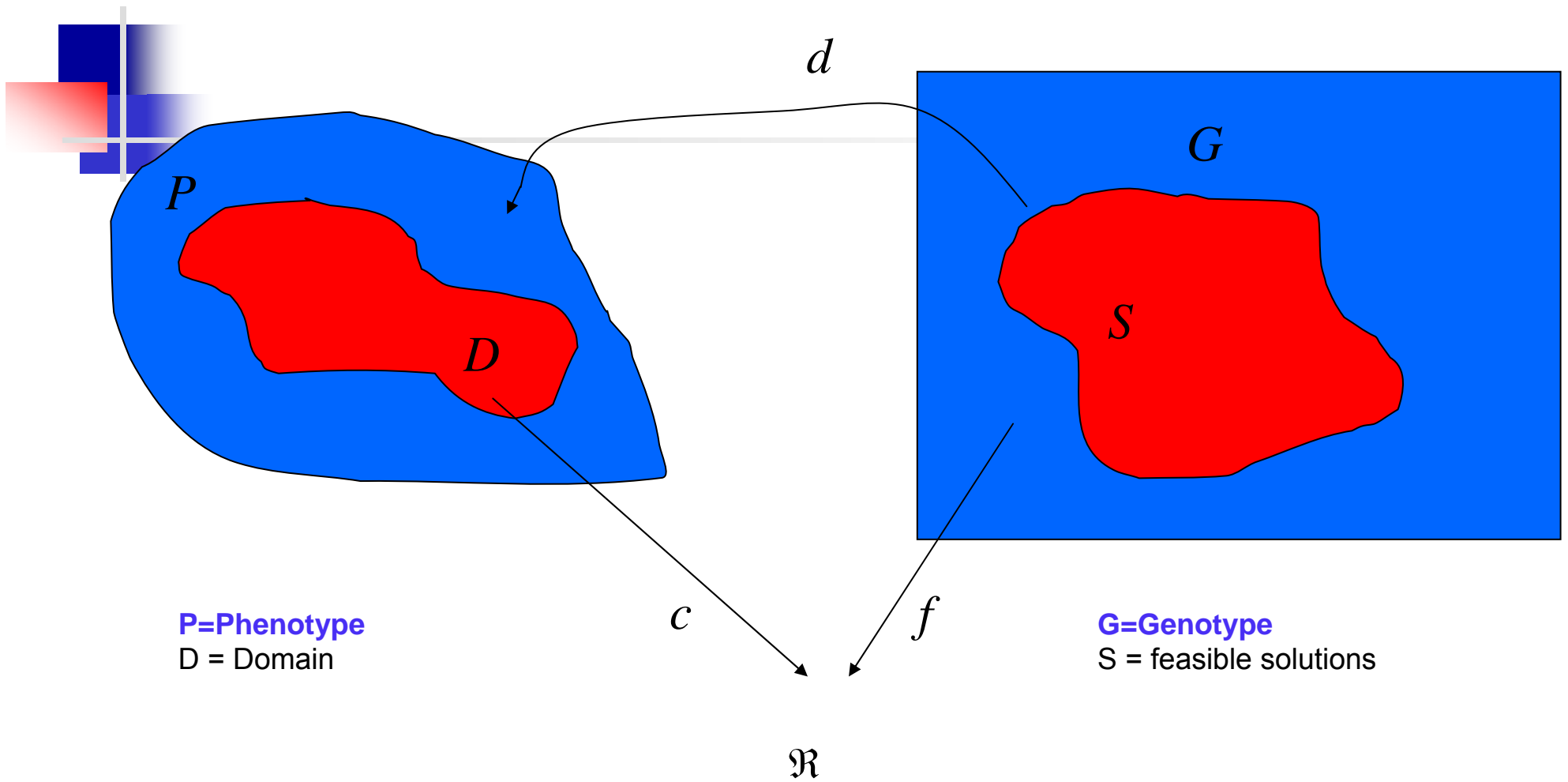
- **representation**
- **fitness function**

- mutation operator
- crossover and mutation probabilities
- selection operator
- reproduction scheme
- crossover operator / recombination
- population size
- stopping criterion

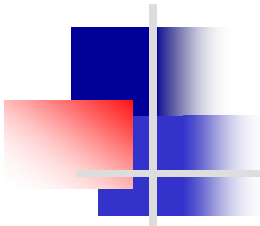


Standard Representation

- Bit String
 - $x = b_1b_2\dots b_n$ with $b_i \in \{0,1\}$
 - Similar to genetic representations
 - Difference: Chromosomes use an alphabet with 4 letters
- Real-valued Vector
 - $x = x_1x_2\dots x_n$ with $x_i \in \mathbb{R}$
 - Favorable for engineering applications
- Universal Representations
 - Digital = Bit string
 - Analog = Real-valued Vector
 - Confer: MP3- Encoding



$$S = d^{-1}(D) \text{ und } f = c \circ d = \text{fitness}$$



Evolutionary Algorithm

INITIALIZE population
(set of solutions)

EVALUATE Individuals
according to goal ("*fitness*")

REPEAT

SELECT parents

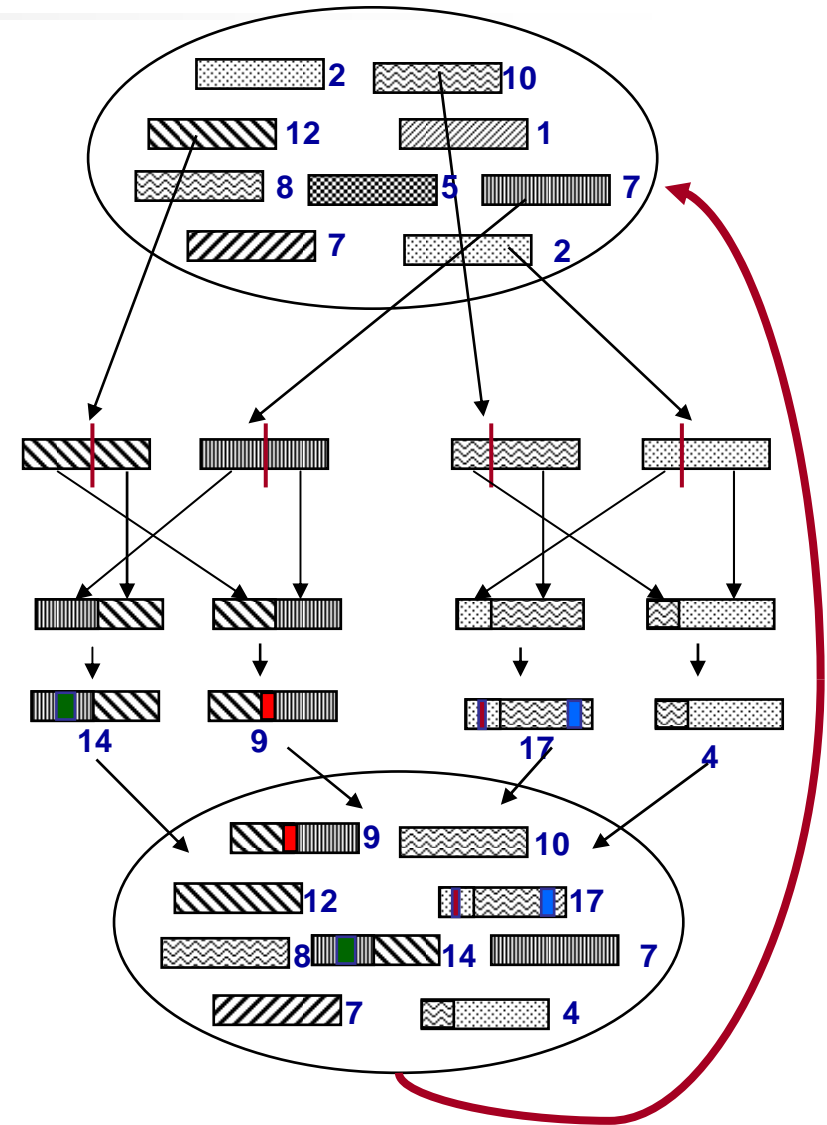
RECOMBINE parents (**CROSSOVER**)

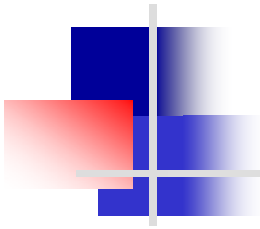
MUTATE offspring

EVALUATE offspring

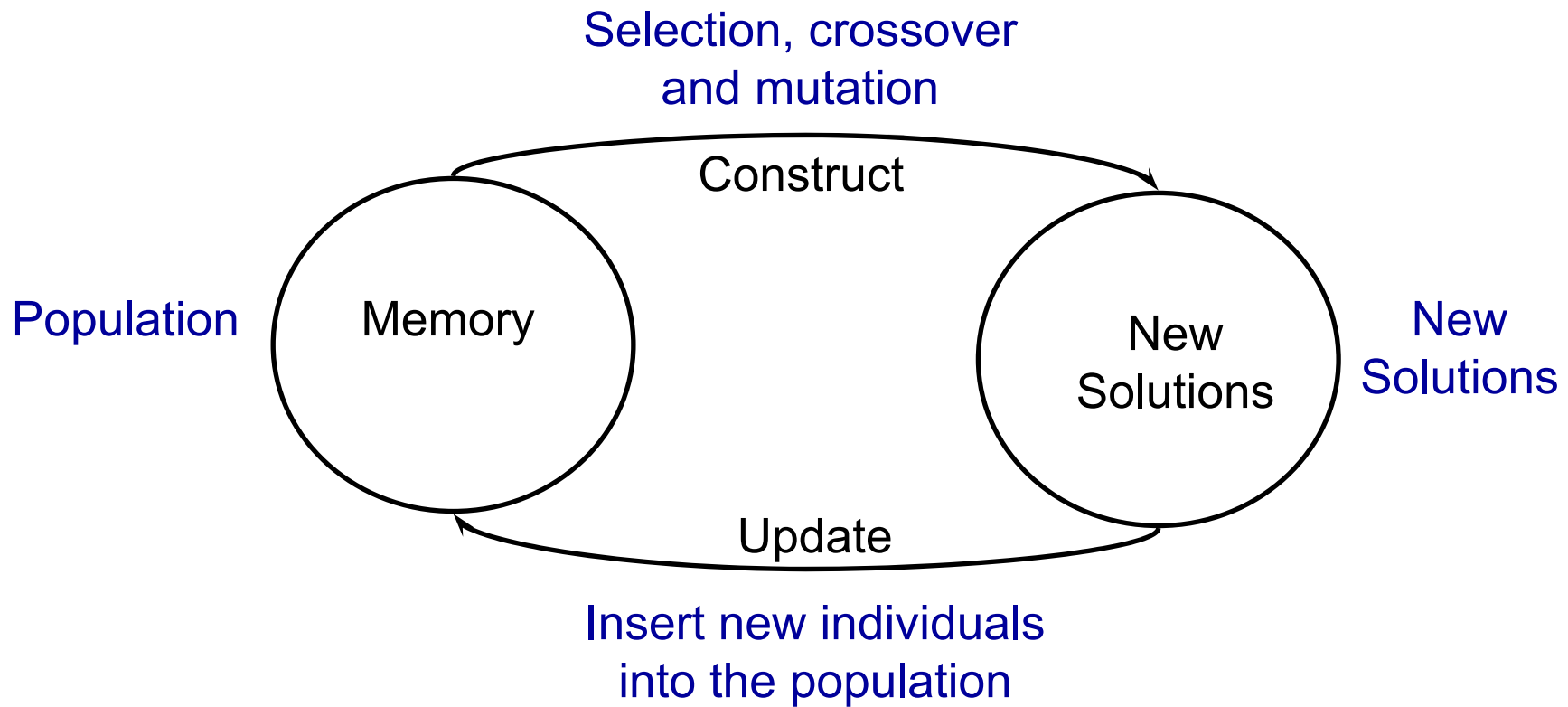
FORM next population

UNTIL termination-condition





Unified Model





Mutation - one parent

- Standard mutation operators

- Bit string (e.g. $x = b_1b_2\dots b_n$ with $b_i \in \{0,1\}$)
flip each bit with probability p_m ,

i.e.

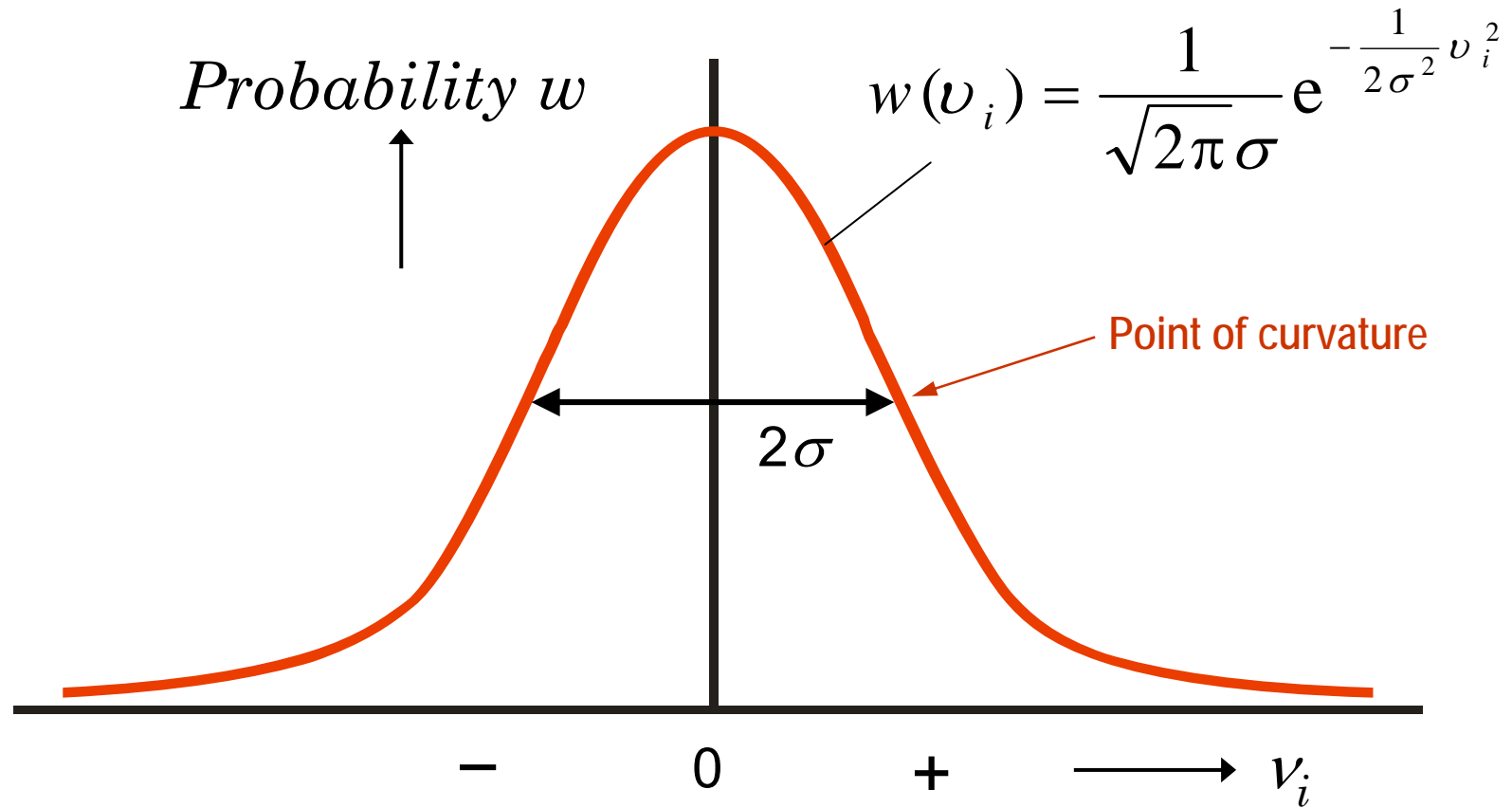
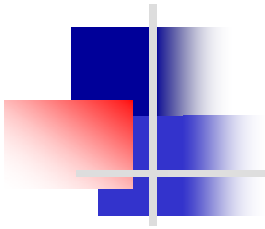
$$y_i = \begin{cases} 1 - x_i & \text{with probability } p_m \\ x_i & \text{otherwise} \end{cases}$$

- Real-valued vector (e.g. $x = x_1x_2\dots x_n$ with $x_i \in \mathbb{R}$)

- Input: \vec{x}

- Output: \vec{y} with $y_i = \begin{cases} x_i + v_i, & v_i \in N(0, \sigma^2) \text{ with probability } p_m \\ x_i & \text{otherwise} \end{cases}$

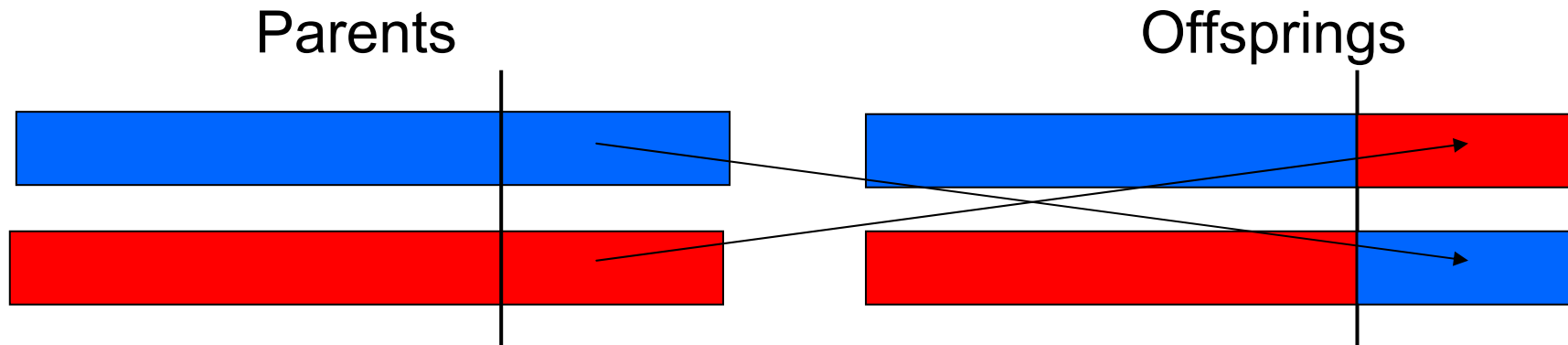
- Difficulty: how to select mutation probability p_m and mutation step size σ ?



Gaussian random number v_i for mutation of variable x_i

Crossover - Two Parents

Exchange genes of the genotypes





Variants of evolutionary algorithms

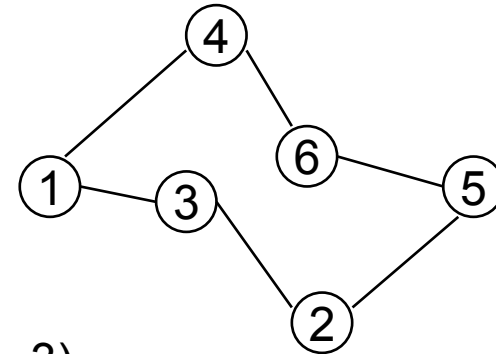
- **Genetic algorithms** (Holland 1965 and Goldberg 1989)
 - binary representations
 - main focus on crossover, mutation only with minor role

- **Evolution strategies** (Rechenberg and Schwefel 1965)
 - real-valued representation
 - mutation as primary operator
 - self-adaptive mutation

Example: Traveling Salesperson Problem (TSP)

- Given: a set of cities $C = \{c_1, \dots, c_N\}$ and a distance function $d(c_1, c_2)$ that defines the distance for all possible paths from city c_i to city c_j .
- Goal: find a permutation of cities π which minimizes the total tour length

$$\sum_{i=1}^{N-1} d(c_{\pi(i)}, c_{\pi(i+1)}) + d(c_{\pi(N)}, c_{\pi(1)})$$



- Representation
 - Digital: Permutation, e.g. (1 – 4 – 6 – 5 – 2 – 3)
 - Analog: Preferences, e.g. (~~1.8~~, ~~0.3~~, ~~0.2~~, ~~1.2~~, ~~0.5~~, ~~0.7~~)



Special mutation for Traveling Salesman Problem

- Permutation Representation

- $\pi(1) \pi(2) \pi(3) \dots \pi(n)$ $\pi(i)$ = city visited in position i
- e.g. 1-4-6-5-2-3

- Mutation Operators

- **Swap**

- exchange two cities
- e.g. 1-**2**-6-5-**4**-3

- **Insert**

- remove one city and insert it at another position
- e.g. 1-6-5-2-**4**-3

- **Inversion**

- select a random subtour and inverse the order of these cities
- e.g. 1-4-**2-5-6**-3

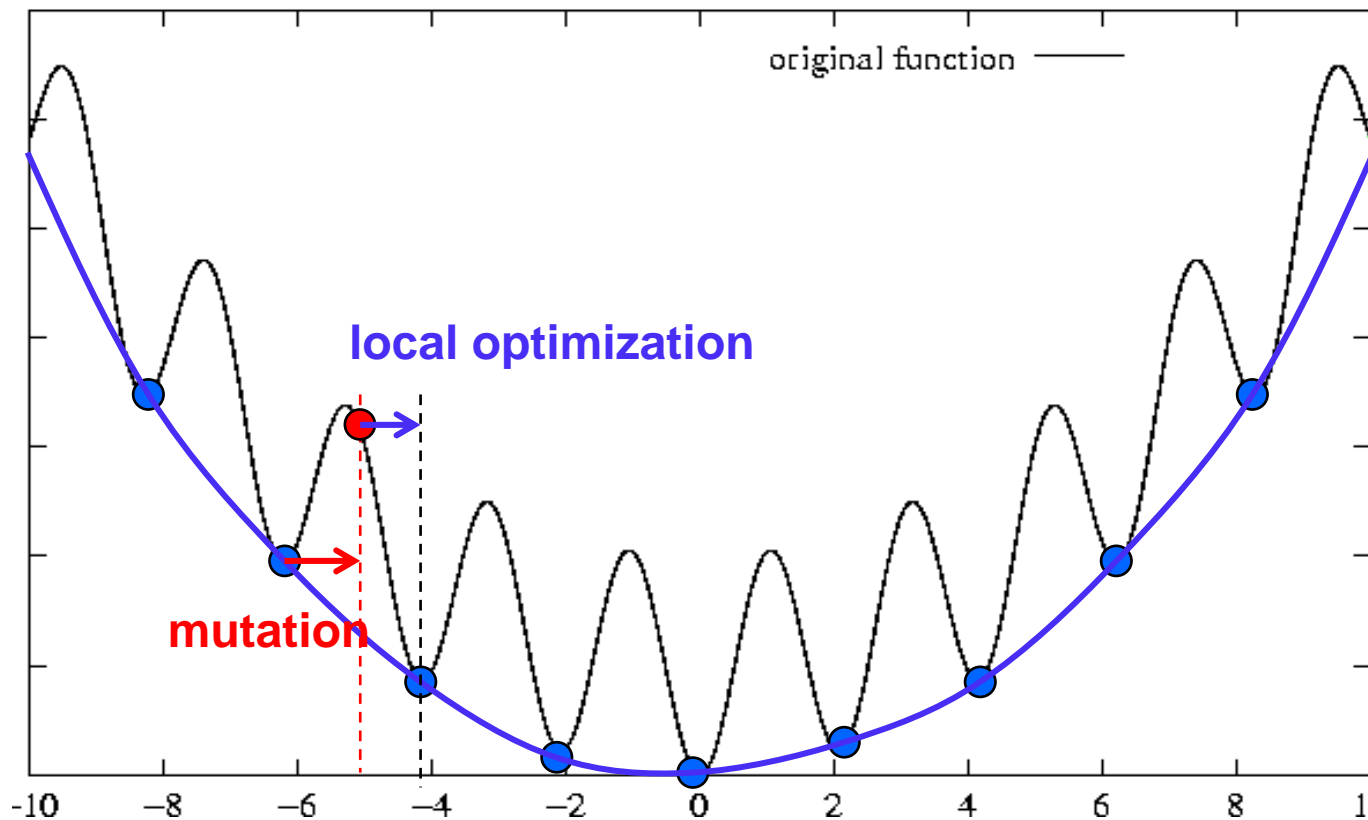


Neighborhood Idea for mutation

- Focus mutation on promising changes
 - Exchange similar partners (neighbors)
 - No disruptive changes
- Example
 - Traveling Salesman Problem
 - Magic Square
- Mutation Operators
 - **Swap (Magic Square)**
 - exchange **two neighboring numbers**
 - e.g. 1-**2**-6-5-**4**-3
 - **Insert (TSP)**
 - remove one city and insert it at another position **of a neighboring city**
 - e.g. 1-6-5-2-**4**-3
 - **Inversion (TSP)**
 - select a random subtour **with neighboring ends** and inverse the order of these cities
 - e.g. 1-4-**2-5-6**-3

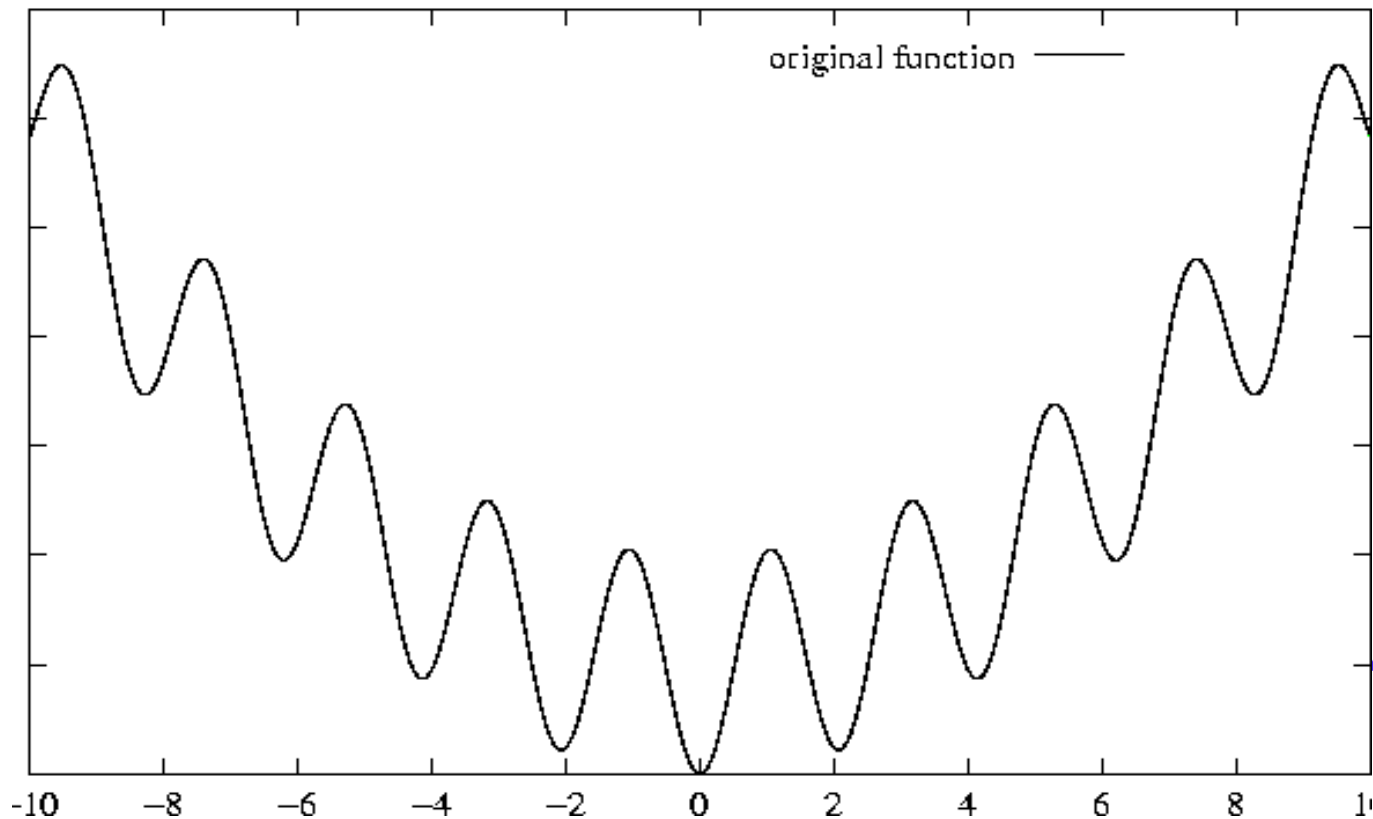
Local optimization of each solution generated

- Domain Reduction: Search on local optimas
- Required: fast local optimizer
- removes “obvious” flaws from the offsprings
- Effect on the fitness landscape: smoothing



Local optimization of each solution generated

- Domain Reduction: Search on local optimas
- Required: fast local optimizer
- removes “obvious” flaws from the offsprings
- Effect on the fitness landscape: smoothing
- **Cf. Hillclimbing in the Swiss alps or Spanish Pyrenees**

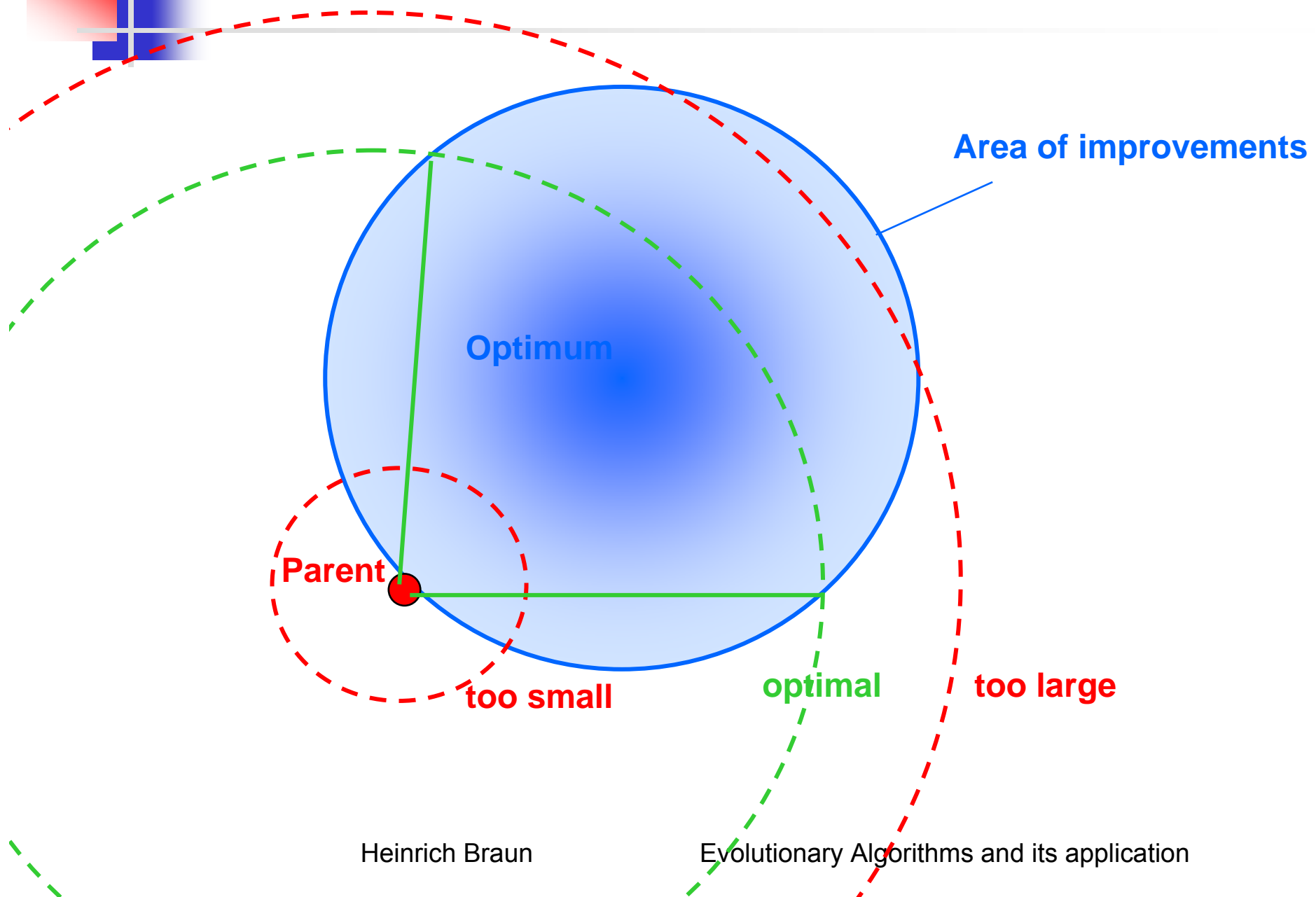




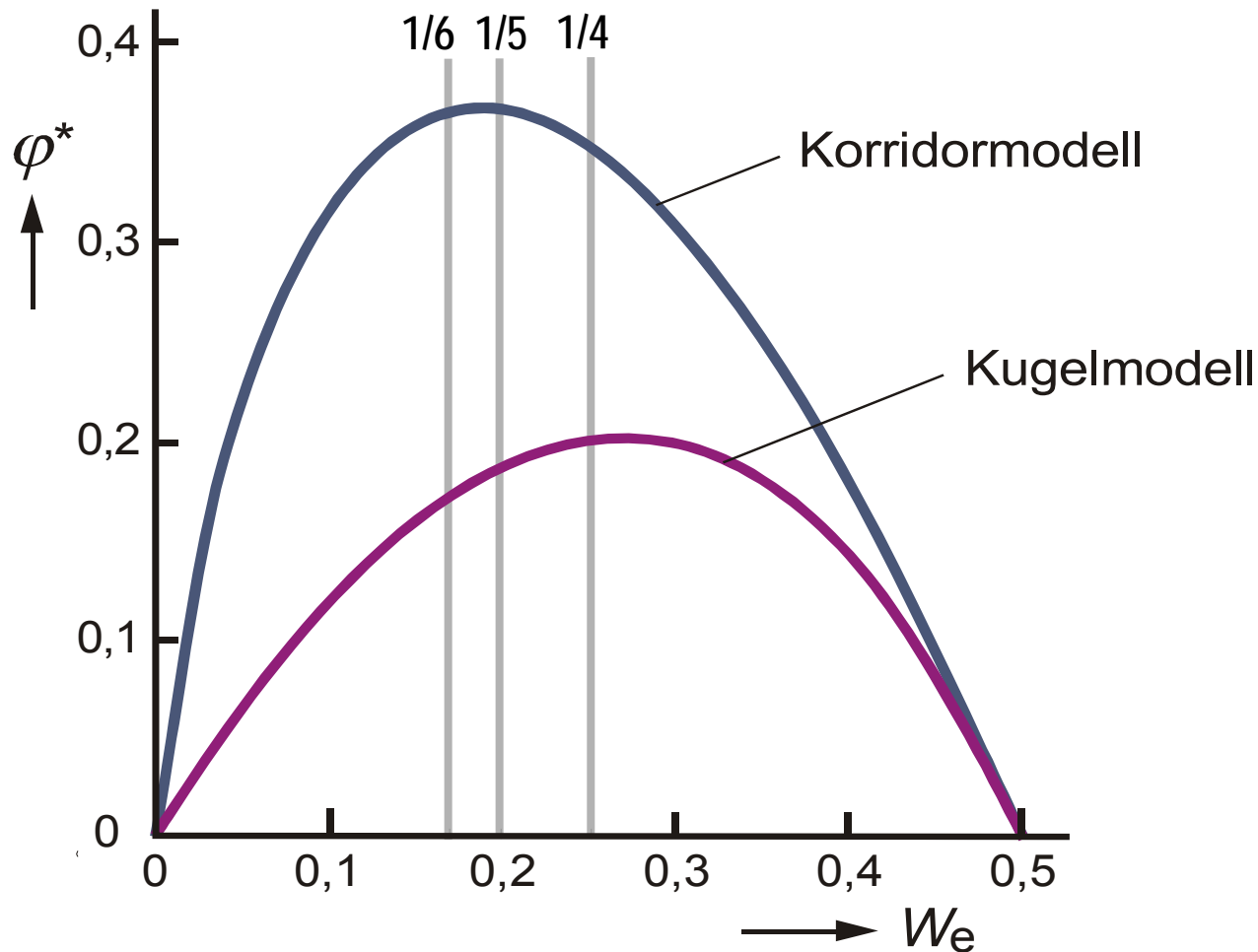
Mutation probability and step size

- For some simple problems
 - mutation rate of $1/n$ is optimal
 - n : chromosome length
- 1/5 rule
 - 1/5 of mutations should be successful (generate a superior solution)
 - **increase** step size, If rate of successful offspring $> 1/5$,
 - **decrease** step size, If rate of successful offspring $< 1/5$,
 - danger of getting stuck in a local minimum, as mutation rate is decreased there
- self-adaptive mutation
 - expand genotype by control information
 - Step size

Mutation probability and step size – 1/5-rule



Berechnung der optimalen "Schrittweite" von Rechenberg



(1 + 1)-Evolutionstrategie: 1/5-Erfolgsregel



Self-adaptive mutation

- Extend genotype by **strategy parameters**
- These strategy parameters are also subject to evolution
- Simplest example: only one strategy parameter defining the mutation step size (same in every dimension)

$$x = (x_1, x_2, \dots, x_n, \sigma) \text{ with } x_i \in \mathbb{R}$$

procedure self-adaptive mutation

Input: Individual $x = (x_1, x_2, \dots, x_n, \sigma_x)$

begin

$\sigma_y \leftarrow \sigma_x \exp(u/\sqrt{n})$ where $u \sim N(0, 1)$

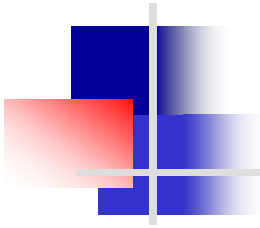
for $i=1$ **to** n **do**

$y_i \leftarrow x_i + N(0, \sigma_y^2)$

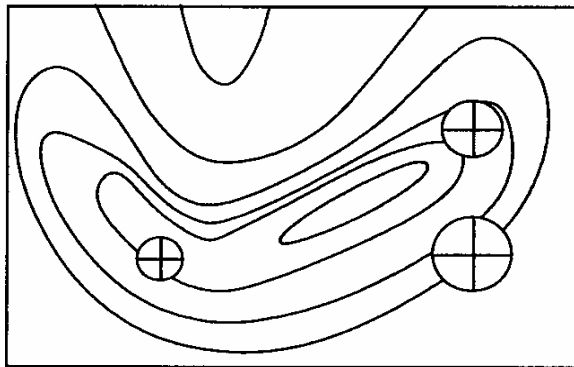
end //for

Output: Individual $y = (y_1, y_2, \dots, y_n, \sigma_y)$

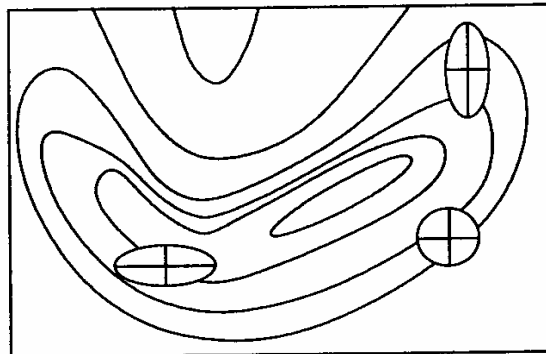
end



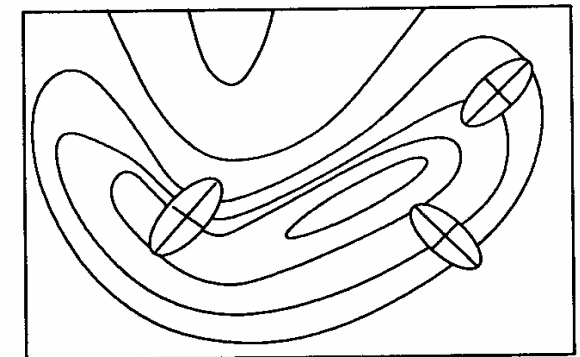
- Remark: it is possible to extend self-adaptation to allow independent mutation step sizes in every dimension. Note, however, that with an increasing number of strategy parameters, self-adaptation becomes slower and slower.



1 strategy parameter



d strategy parameters



$d(d+1)/2$ strategy parameters

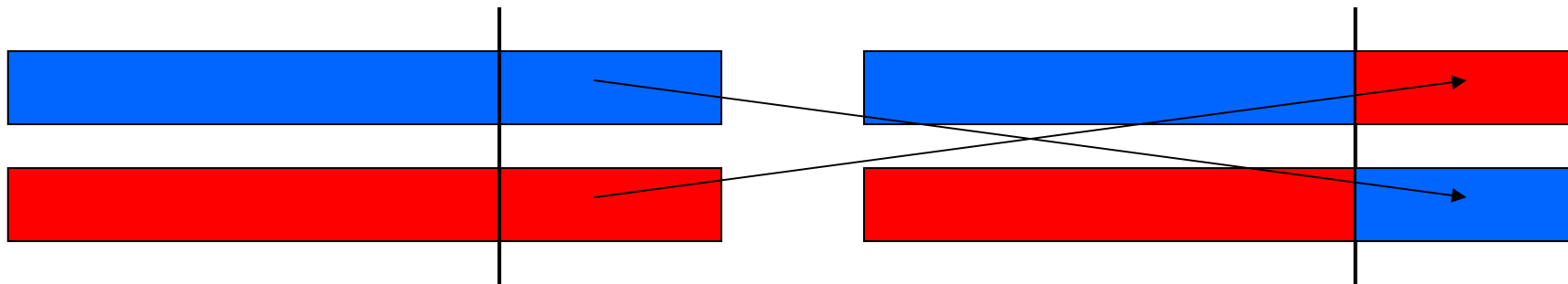


Crossover

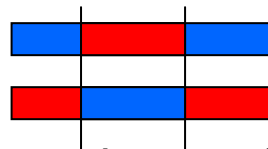
- Main idea
 - combine partial solutions of parents
 - to form new, promising solution
- Try to use as much information from the parents as possible
- Refinement
 - similar considerations as neighborhood move operator
 - rather problem specific

Standard crossover

- Exchange genes of the genotypes
- One point crossover:



- Assumption: closely related information should be encoded closely together on the genotype, since this reduces the probability of disruption (cf. Schema Theorem)
- Alternatives with smaller dependence on ordering of genes:
 - two point crossover



- uniform crossover (decide for each gene from which parent it is chosen)



Special crossover for real values

Let x_i, y_i be the i -th gene of the two parent individuals x and y

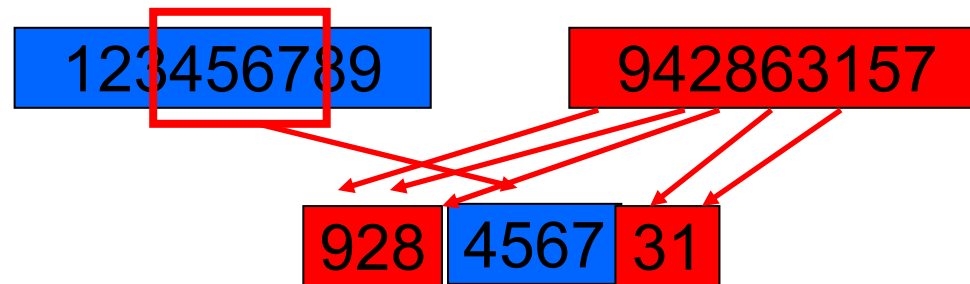
- Arithmetic crossover: $z_i = \lambda_i x_i + (1 - \lambda_i) y_i, \quad \lambda_i \in [0 - \varepsilon, 1 + \varepsilon]$



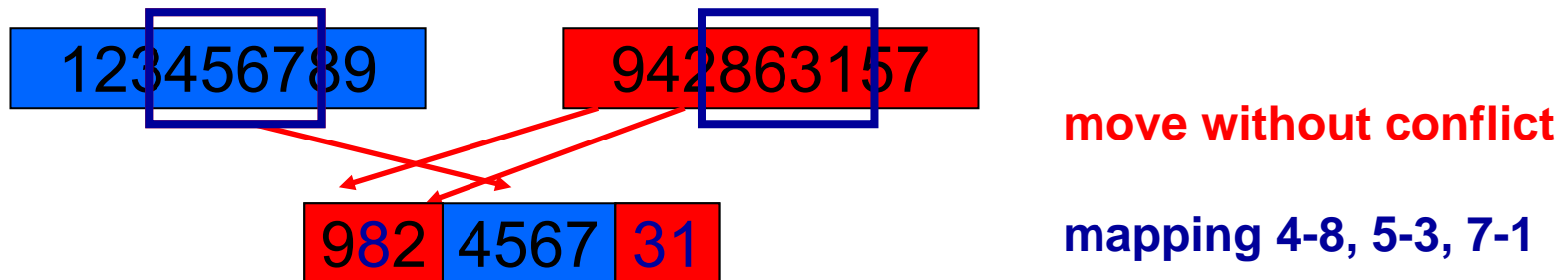
- ε determines degree of extrapolation
 - if $\lambda_i = \lambda_j = \lambda \quad \forall i, j$ restricted to line between x and y
-
- Discrete Crossover
 - $z_i = x_i$ or y_i
 - Random recombination of the parental genes

Special crossover for TSP

- Order crossover (OX)
 - select partial sequence from one parent, fill up in order of other parent



- Partially mapped crossover (PMX)
 - select partial sequence from one parent, fill up from other parent, resolve conflicts by mapping defined by partial sequence



- Edge recombination crossover (ERX)
 - idea: maintain as many **edges** from parents as possible (ERX achieves 95% usage of old edges)
 - computationally more expensive

procedure edge recombination crossover

$E_x :=$ edges from parent x, $E_y :=$ edges from parent y

$E_i := \{e \in E_x \cup E_y \mid e \text{ is incident to city } i\}$

$U := \{1, 2, 3, \dots, n\}$ // list of all unvisited cities

begin

select first city $c(0)$ randomly from $\{i \mid |E_i| = \min_j |E_j|\}$

for $t := 0$ **to** $n-2$ **do**

$U \leftarrow U \setminus \{c(t)\}$

if $(|E_{c(t)}| > 0)$ // parental edge can be used

select $c(t+1)$ randomly from $\{i \mid (|E_i| = \min_{j \in U} |E_j|) \wedge ((i, c(t)) \in E_{c(t)})\}$

else

select $c(t+1)$ randomly from $\{i \mid |E_i| = \min_{j \in U} |E_j|\}$

end //if

remove $(c(t), i)$ from all edge sets E_i if contained

done

end



Preferring better individuals

- Necessary to advance the search
- Selection pressure
 - too high: loss of diversity, risk of getting stuck in local optimum
 - too low: no search focus, similar to random search
- Two aspects:
 - preferring better individuals **when selecting the parents** (usually termed selection step)
 - preferring better individuals **when deciding who survives** to the next generation (usually termed the reproduction scheme)



Reproduction schemes (who survives to next generation)

Evolutionsstrategien

- (μ, λ) -selection
 - from μ parents, generate λ children
 - the best μ out of the λ children forms the next parent generation
- $(\mu + \lambda)$ -selection
 - from μ parents, generate λ children
 - the best μ out of the combined μ parent and λ child individuals form the next parent generation

Genetische Algorithmen

- Generational reproduction ($\cong (\mu, \mu)$ -selection)
 - generate n children, the children replaces the parent generation
 - usually with **elitism**, i.e. the best solution found so far survives
- Steady-state reproduction ($\cong (\mu + 1)$ -selection)
 - in each iteration, select only two parents, generate one child
 - the child replaces the worst individual in the population.
- Hillclimbing ($\cong (1 + \lambda)$ -selection)



Selection probabilities

Let p_i : probability of individual i to be selected as parent

f_i : fitness of individual i

■ Fitness proportional selection

$$p_i = \frac{f_i}{\sum f_j}$$

- most common selection scheme for early GAs
- assumes maximization problem and positive fitness values
- $f(x)$ und $f(x)+c$ are handled differently
- if fitness values are all very large, basically no selection pressure
- basically no selection pressure towards the end of the run (when all individuals are similar)
- super-individual can take over population quickly (reduced diversity)
- some pitfalls can be avoided by using normalized fitness values, e.g.
 - subtract minimum fitness value,
but: influence of worst individual becomes very high

$$f'_i = \frac{f_i - f_{worst}}{f_{best} - f_{worst}}$$

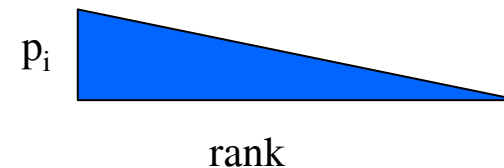
Rank-based selection

Instead of considering fitness values, consider ranks

- Linear ranking selection

- sort individuals
- if $r_i \in [1 \dots n]$ is the rank of individual i , select individuals according to

$$p_i = \frac{b}{n} - \left(\frac{2b-2}{n} \right) \left(\frac{r_i-1}{n-1} \right)$$



- constant selection pressure defined by $b \in [1, 2]$

- Tournament selection

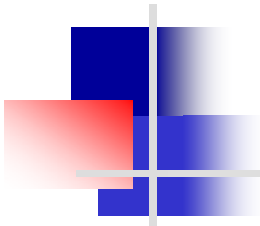
- randomly choose t individuals from the population (usually $t=2$)
- select the better one as parent
- easy to implement, efficient to compute (no sorting)
- same expected probabilities as linear ranking selection with $b=2$



Sampling

- Determining an individual's selection probability, and actually choosing the parents (sampling) are two different things.
- When parents are sampled independently, variance may be high (it is possible that the worst individual is selected n times) high genetic drift





- **Genetic Drift:** Sampling error due to stochastic nature of selection and finite population size (decreases with increasing population size).

Ind.	f_i	p_i	a_i	$E_i=p_i*n$
1	6.0	0.39	0	2.34
2	3.4	0.22	0	1.32
3	2.5	0.16	0	0.96
4	1.7	0.11	0	0.66
5	1.2	0.08	0	0.48
6	0.6	0.04	0	0.24
	$\Sigma=15.4$	$\Sigma=1.0$	$\Sigma=6$	$\Sigma=6.0$

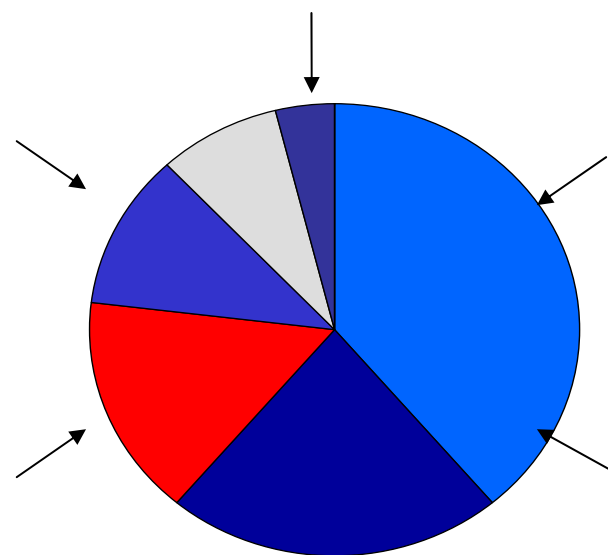
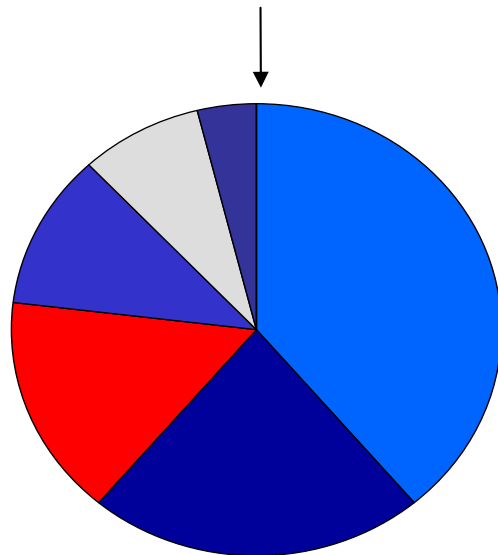
with probability $4.1*10^{-9}$

Stochastic Universal Sampling

- General idea:

- generate one random variable $v \in [0,1]$,
- select n individuals sequentially:

for each $k \in \{0, 1, \dots, n\}$ select the individual i , if: $\sum_{k=1}^i p_k \leq v+k/n - \lfloor v+k/n \rfloor < \sum_{k=1}^{i+1} p_k$



- each individual is selected at least $\lfloor np_i \rfloor$ and at most $\lceil np_i \rceil$ times
- only one random variable has to be generated to select n individuals



Population size

- If too small
 - not enough diversity in population for crossover to be useful
 - premature convergence
- If too large
 - slow convergence (in terms of fitness evaluations)
- Rule of thumb: 10 – 30



Stopping criteria

- low diversity in population (e.g. avg. fitness = best fitness)
- maximum number of iterations
- no improvement for k iterations